

TENDER NOTICE

Sealed Tender offers are invited for the supply of 5000 nos. of Aluminium alloy milk cans of 40 ltrs.Capacity with lids (with ISI mark) & sepearte 5500 nos.of lids (as per ISI specifications) .Tender details alongwith specifications of required cans & lids, terms conditions of tender are available on our web site www.gokulmilk.coop . Tender offer is to be given on or before **05/11/2025**. Right to accept or reject any Tender is reserved.

Managing Director

Chairman

Kolhapur Zilla Sahakari Dudh Utpadak Sangh Ltd.,
B-1, M.I.D.C., Gokul Shirgaon, Kolhapur. 416 234

Kolhapur Zilla Sahakari Dudh Utpadak Sangh Ltd., Kolhapur

General Terms & Conditions of Tender

Tender for purchase of Cans & Lids

- 1]Tender offer is to be given on the letter heads of the Tenderer.
- 2]Tenderer should study the specifications of can & lids carefully before submission of Tender offer.
- 3]Earnest money Deposit of Rs.1,50,000/- for cans and Rs. 25000/- for lids must be sent alongwith the Tender by D.D. Or RTGS issued in the favour of Kolhapur Zilla Sahakari Dudh Utpadak Sangh Ltd., Kolhapur. Tender without EMD will not be considered.
RTGS Details are as follows.
 - a) Name of bank :- Bank of Maharashtra
 - b) Account No :- 60182028384
 - c) Ifsc Code :- MAHB0001575
- 4]Tenderer must submit one sample of can & lid alongwith their Tender.
- 5]Tender offer alongwith requisite EMD sealed in a covered duly marked as **“TENDER FOR ALUMINIUM CANS & LIDS”** should be submitted at our office at B-1, M.I.D.C.,Gokul Shirgaon, Kolhapur on or before-
05/11/2025.
- 6]Required Quantity.
 - a) Aluminium cans with lids: 5000 nos.
 - b) Lids : 5500 nos.
- 7]Payment : Payment will be released after testing and approval of supplied cans and lids.
- 8]Delivery Period: Within one month from date of receipt of purchase order.
- 9]Quoted rates must be based on current price of aluminium alloy raw material of M/s.Hindalco industries limited. Mention the effective date and attach the respective price list.
- 10]Right to accept or reject any or all Tenders without assigning any reason is reserved.

Managing Director

Kolhapur Zilla Sahakari Dudh Utpadak Sangh Ltd., Kolhapur

Specification of Can & Lids

Description:-

The can body and can lid shall be made as per specifications mentioned in IS:1825-1983, IS:737, IS:20, IS:21 and with ISI mark.

Anodizing

Cans shall be properly hardened and properly anodized to ensure hygienic condition of the milk. The inner & outer surface of the cans should not show any blackening or coloring after washing with any suitable type & proper strength of cleaning solution. .

Dimensions:-

Dimensions & composition of the can & lid material should comply the requirements of IS:1825-1983

Sr.No.	Description	Parameters
1	Size in litres	40±0.80
2.	Approx.Weight of can with lid	Min. 6.5 Kg
3.	Hardness in BHN	Min.85
4.	Neck Thickness	Min 2.0 mm
5.	Body Thickness	Min 2.0mm
6.	Shoulder Thickness	Min 2.5 mm
7.	Bottom Thickness	Min 3.0 mm
8.	Overall Height	591±4 mm
9.	Inside Diameter of Body	340±3mm
10.	Inside Diameter of Neck	200±0.5 mm
11.	Diameter at Base	352±3 mm
12.	Anodising film thickness(Inner)	Min .12 Micron.
13.	Anodising film thickness(Outer)	Min .12 Micron.

Marking:-Marking on the cans shall be done as per IS:1825-1983 clause no.8.1 and 8.1.1.

Punching Details:Cans shall be punched with GOKUL/ Year of Mfg.

Testing of Cans :Testing results at Gokul Dairy, Kolhapur will be final.

Specification of Lids

Dimensions of Lid

Dimensions of lid shall comply with IS:1825-1983. Dimensions of the Lid should be as per Figure 4A of IS:1825-1983.

Anodizing:-

Lid should be properly hardened and properly anodized. The inner & outer surface of the lids should not show any blackening or coloring after washing with any suitable type & proper strength of cleaning solution .

Dimensions:-

1.	Lid thickness	Min 1.8 mm
2.	Weight of lid	Min 850 gm
3.	Hardness in BHN	Min.80
4.	Anodizing film thickness(Inner)	Min .12 Micron.
5.	Anodizing film thickness(Outer)	Min .12 Micron.

Testing of Lids : Testing results at Gokul Dairy, Kolhapur will be final.
